

Work Order ID 62880

Tuesday, October 12, 2010 1:05:27 PM



Page 1

Item ID: D3864-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 10/12/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 10/22/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date:

10-10-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3864

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

mk 10/11/05

21 */*

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA794 & DWG D3864, □ FOLIO
REV: *A* □ DWG REV: *44* □ 2-DEBURR AS REQUIRED

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

mk 10/11/05

21 */*

Quality Control

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

21 10/10/08

21

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 62880

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Page 2

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Accept

Revision ID:

Item Name: Bushing

Start Date: 10/12/2010 Start Qty: 20.00

Required Date: 10/22/2010 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

cc/p/h (21)

cf 10/11/09 *MF*
10-11-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, October 12, 2010 1:05:33 PM

Page 1

Work Order ID: 62880

Parent Item: D3864-1

Parent Item Name: Bushing



Start Date: 10/12/2010

Required Date: 10/22/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue JLM 08-12-06 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000 		Purchased	No			100	f	28.0560	0.101	2.126316			
303 Round Bar 1.00													

Location	Loc Qty	Loc Code
MAT	24	
115774	24	
MAT028	4.056	
113325	4.056	

2.12 *aml 10/11/05*

W/O:		WORK ORDER CHANGES					
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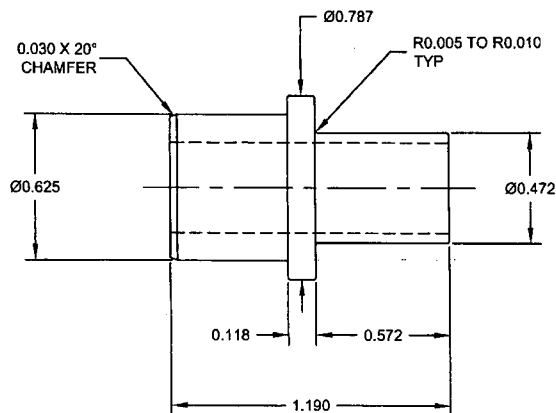
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NOTE: Date & initial all entries



D3864-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR
(DART SPEC M303RX.XXX)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 LBS

SHOP COPY
RETURN TO
DRAWING
UNCONTROLLED COPY
SUBMITTAL DOCUMENT
WORK CENTER
NO. 62880

BS10-1012

RELEASED
08.12.04

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	PH	08.12.04
DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	PH		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	D3864	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	BUSHING	NTS
DATE	08.12.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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